

## **Super Flux LED Technical Data**

# **SDSF-315ENTY-S**

#### Feature

- High Luminous Output Yellow Super Flux LED
- AlInGaP Chip Technology
- Low Thermal Resistance
- Low Lighting System Cost
- Packaged in Tubes for Use with Automatic Insertion
- Wide Viewing Angle **90** Degree(Reference Value)

## Applications

- Automotive Exterior Lighting
- Electronic Signs and Traffic Signals
- Illuminations

### Specification

Absolute Maximum Ratings:			$Ta = 25^{\circ}C$	
Item	Symbol	Absolute Maximum Rating	Unit	
DC Forward Current	I <sub>F</sub>	70	mA	
Pulse Forward Current 💥	IFP	100	mA	
Reverse Voltage	V <sub>R</sub>	5	V	
Power Dissipation	Pd	196	mW	
Operating Temperature	T <sub>opr</sub>	-30 ~ +85	°C	
Storage Temperature	T <sub>stg</sub>	-40 ~ +100	°C	
Preheat Temperature		100°C For 30 Seconds		
Solder Temperature		260°C For 5 Seconds		

 $\therefore$  Pulse Width  $\leq 10$  ms, Duty Ratio  $\leq 1/10$ 



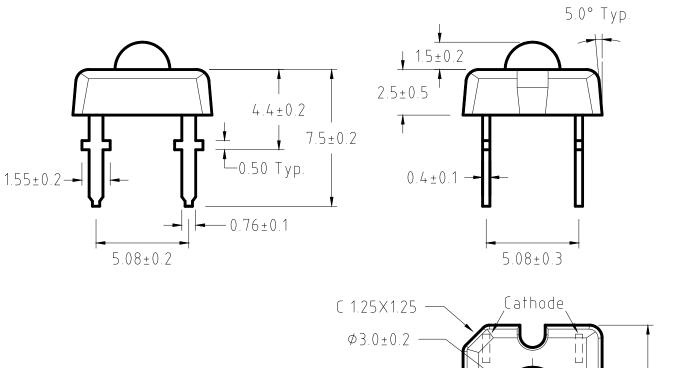
## **Electrical / Optical Characteristics**

						$Ta = 25^{\circ}C$
Item	Symbol	Condition	Min	Тур	Max	Unit
Forward Voltage	V <sub>F</sub>	I <sub>F</sub> =50mA		2.35	2.8	V
Reverse Current	I <sub>R</sub>	V <sub>R</sub> =5V			50	μA
Luminous Flux	Φv	I <sub>F</sub> =50mA	5000	7500		mlm
Luminous Intensity	Iv	I <sub>F</sub> =50mA	2500	4000		mcd
Dominant Wavelength	λd	I <sub>F</sub> =50mA	585	590	595	nm
Peak Wavelength	λp	I <sub>F</sub> =50mA		596		nm
Spectral Half Width	$\Delta \lambda 1/2$	I <sub>F</sub> =50mA		15		nm

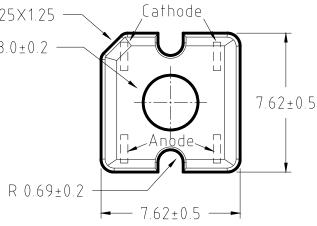




## **Outline Dimensions**



Item	Materials
Resin	Epoxy Resin
Lead Frame	Ag Plating on Copper Alloy



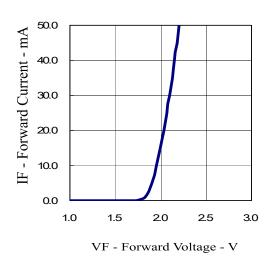
#### Notes:

1. All Dimensions are in Millimeters



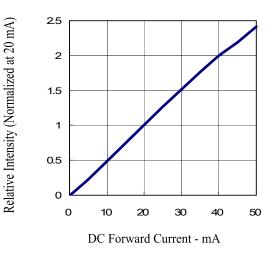


#### **Electrical-Optical Characteristics**

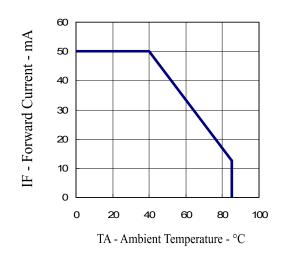


Forward Current vs. Forward Voltage

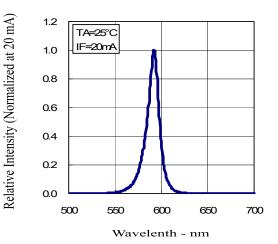
Relative Intensity vs. Forward Current



Forward Current vs. Ambient Temperature



Relative Intensity vs. Wavelength







## **Soldering Conditions - Lamp Type LED**

- Solder the LED no closer than 3mm from the base of the epoxy bulb. Soldering beyond the base of the tie bar is recommended
- Recommended soldering conditions

Dip Soldering				
Pre-Heat Pre-Heat Time Solder Bath Temperature Dipping Time Dipping Position	<ul> <li>100°C Max.</li> <li>60 sec. Max.</li> <li>260°C Max.</li> <li>5 sec. Max.</li> <li>No lower than 3mm from the base of the epoxy bulb.</li> </ul>			

Hand Soldering					
	3Ø Series	<b>Others (Including Lead-Free Solder)</b>			
Temperature Soldering time Position	300°C Max. 3 sec. Max. No closer than 3mm from the base of the epoxy bulb.	350°C Max. 3 sec. Max. No closer than 3mm from the base of the epoxy bulb.			

- Do not apply any stress to the lead, particularly when heated
- The LEDs must not be repositioned after soldering
- After soldering the LEDs, the epoxy bulb should be protected from mechanical shock or vibration until the LEDs return to room temperature.
- Direct soldering onto a PC board should be avoided. Mechanical stress to the resin may be caused by the PC board warping or from the clinching and cutting of the leadframes. When it is absolutely necessary, the LEDs may be mounted in this fashion, but, the User will assume responsibility for any problems. Direct soldering should only be done after testing has confirmed that no damage, such as wire bond failure or resin deterioration, will occur. Sander's LEDs should not be soldered directly to double sided PC boards because the heat will deteriorate the epoxy resin.
- When it is necessary to clamp the LEDs to prevent soldering failure, it is important to minimize the mechanical stress on the LEDs.
- Cut the LED leadframes at room temperature. Cutting the leadframes at high temperatures may cause LED failure.